



JOB DESCRIPTION

TITLE: Welder II

DEPARTMENT: Shop

FLSA STATUS: Non-Exempt

REPORTS TO: Fabrication Supervisor

SUPERVISES: N/A

GENERAL SUMMARY (in one or two sentences, describe the major purpose(s) or objective(s) of this job in terms of results rather than activities):

Performs welding functions and fabrication-related functions to CHT quality standards while meeting production schedule.

MAJOR DUTIES & RESPONSIBILITIES (List all key duties of this position including those that may be infrequent, telling what is done, why, or how):

1. Commit to safety and health procedures
2. Follow all CHT standards
3. Independently understand and follow shop travelers and procedures
4. Work flexible hours and shifts, as required, to ensure timely service
5. Fabricate equipment and parts by cutting, burning, and welding various metals
6. Assist in training Welder I welders

SKILLS / KNOWLEDGE REQUIRED (Indicate specific subject areas, applications, or activities required to perform this work):

1. Capable of sub-assembly fabrication with minimal supervision
2. Understand weld symbols and welding parameters
3. Capable of larger assembly fabrication with supervision
4. Basic understanding of fabrication blueprints

KEY COMPETENCIES:

Safety minded; functional/technical skills; drive for results; team orientated; integrity and trust; initiative; able to understand and follow directions

EDUCATION / EXPERIENCE REQUIREMENTS (Indicate the minimum level of formal education required to perform the responsibilities of the job, the minimum amount and type of experience required, and any required certificates, licenses or other qualifications necessary for this position):

High School diploma or equivalent. Certified in GMAW (spray and short circuit), GTAW for stainless steel and carbon steel plate and aluminum, and 6G Super Coupon qualification. Minimum 2 years welding experience.

TOTAL EMPLOYEES SUPERVISED: 0

TOTAL DIRECT EMPLOYEES SUPERVISED: N/A

DISCLAIMER: *The above statements are intended to describe the general nature and level of work being performed by people assigned to this classification. They are not intended to be construed as an exhaustive list of all responsibilities, duties, and skills required of personnel so classified.*